

# QUICK-CHANGE DISCS & ACCESSORIES

## Silicon Carbide Quick-Change Cloth Discs

### MERIT SILICON CARBIDE CLOTH

#### GOOD CHOICE FOR NON-FERROUS MATERIALS

##### FEATURES AND BENEFITS

- Sharp, silicon carbide abrasive
- X-weight 2-ply backing
- High initial cut and penetration for nonferrous materials

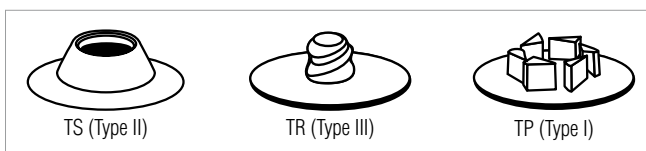


TIER:	<b>GOOD</b>	<b>GOOD</b>	<b>GOOD</b>
BRAND:	Merit	Merit	Merit
ABRASIVE:	Silicon Carbide	Silicon Carbide	Silicon Carbide
BACKING:	Cotton Standard	Cotton Standard	Cotton Standard
ATTACHMENT:	TS (Type II)	TR (Type III)	TP (Type I)

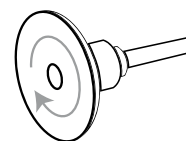
SIZE (D)	GRIT	STD. PKG.	PART #	PART #	PART #
2	40	100	08834165252	08834164275	08834162166
	60	100	08834165254+	08834164163	08834162168
	80	100	08834165255+	08834166155	08834162169
	120	100		08834164837	08834162171
	180	100	08834165259	08834167313	08834162173
3	40	50	08834165267	08834164277	
	60	50		08834164850	
	80	50	08834165270	08834166159	08834162188
	120	50	08834165272	08834166160	08834162190
	180	50	08834165274	08834168177	08834164971

+ Merit Stock/Non-Stock Status: These 2 TS discs are stock items. All other silicon carbide discs are non-stock. Please call for lead-times.

## Quick-Change Back-up Pads



- Hard density pads are for aggressive cutting action
- Medium density pads are for all-purpose applications
- Soft density pads are used for contours and fine finishing work



DIAMETER/RPM	DENSITY	STD. PKG.	NORTON TS (TYPE II)	NORTON TR (TYPE III)	STD. PKG.	MERIT TS (TYPE II)	MERIT TR (TYPE III)	MERIT TP (TYPE I)
<b>Quick-Change Back-up Pads</b>								
9/16"					1	66261054014*		66261054013*
40,000 Max. RPM								
3/4"	Medium				1	08834164206	08834164038	08834164001
40,000 Max. RPM								
1"	Medium	10	63642543185		1	08834164651	08834164037	08834164002
40,000 Max. RPM								
1-1/2"	Hard				1	08834164622		08834163996
30,000 Max. RPM	Medium	10	63642543200	66261047580	1	08834164146	08834161174	08834164003
2"	Hard	10	63642543205		1	08834164624	08834164643	08834163997
30,000 Max. RPM	Medium	10	63642543210	66261055103	1	08834164198	08834164922	08834164004
	Soft				1	08834161625	08834164641	08834163949
3"	Hard	10	63642543220	63642504900	1	08834161626	08834164036	08834163998
20,000 Max. RPM	Medium	10	63642543225	66261055105	1	08834164113	08834164949	08834164005
	Soft				1	08834164626	08834164644	08834163948
4"	Medium	10	63642543232	66261047581	1	08834164135	08834164655	08834164006
15,000 Max. RPM								
<b>Vendible Quick-Change Back-up Pads</b>								
2" Vendible	Medium				5	66623341082	66623341083	
30,000 Max. RPM								
3" Vendible	Medium				5		66623341085	
20,000 Max. RPM								

All Quick-Change back-up pads have a 1/4" solid steel shank. \* 9/16" Merit back-up pads are non-stock. Please call for lead-times.

Vendible back-up pad Std. Pkg. Qty: 1 pad per pack; 5 packs per carton. Order in multiples of 5.

## Buffing/Polishing Discs

## NORTON & MERIT BUFFING/POLISHING DISCS

DESIGNED FOR LIGHT REMOVAL OF PAINT OR RUST



TIER: **BEST**  
 BRAND: Norton  
 TRADENAME: **HIGH-STRENGTH**  
 ABRASIVE: Aluminum Oxide  
 ATTACHMENT: TR (Type III)



### FEATURES

- High-strength discs
- For light removal of paint or rust

### BENEFITS

- Tough, yet conformable, and resist tearing on burrs and sharp edges
- Smear-proof
- Does not affect the base product

BETTER	BETTER	GOOD	GOOD	GOOD
Merit	Merit	Merit	Merit	Merit
<b>HIGH-STRENGTH</b>	<b>HIGH-STRENGTH</b>	<b>BUFFING</b>	<b>BUFFING</b>	<b>BUFFING</b>
Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide
TR (Type III)	TS (Type II)	TR (Type III)	TS (Type II)	TP (Type I)



SIZE (D)	GRIT	STD. PKG.	PART #	STD. PKG.	PART #	PART #	PART #	PART #	PART #
1-1/2	M			100			08834166368	08834166392	08834166292
	F			100			08834166369		08834166332
2	C			50			08834161649	08834166394	08834161627
	M	160	66261014792	50	08834164064	08834164244	08834166303	08834166395	08834166280
	F			50			08834166304	08834166396	08834166281
	VF			50	08834163987	08834164245	08834166305	08834166405	08834166282
3	C			25			08834161651	08834166397	08834166293
	M	80	66261014793	25	08834164065	08834164252	08834166308	08834166398	
	F			25			08834166309	08834166399	08834166285
	VF			25	08834163559	08834164255	08834166310	08834166403	08834166286

## Quick-Change Back-up Pads

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- Soft density pads are used for contours and fine finishing work



TR (TYPE III)



TS (TYPE II)



TP (TYPE I)

TIER: <b>GOOD</b>	<b>GOOD</b>	<b>GOOD</b>	<b>GOOD</b>	<b>GOOD</b>
BRAND: Norton	Merit	Norton	Merit	Merit
ATTACHMENT: TR (Type III)	TR (Type III)	TS (Type II)	TS (Type II)	TP (Type I)



SIZE (DIAMETER)	MAX. RPM	DENSITY	PART #	PART #	PART #	PART #	PART #
<b>Quick-Change Back-up Pads</b>							
3/4"	40,000	Medium		08834164038		08834164206	08834164001
1"	40,000	Medium		08834164037		08834164651	08834164002
1-1/2"	30,000	Hard				08834164622	08834163996
	30,000	Medium	66261047580	08834161174		08834164146	08834164003
2"	30,000	Hard		08834164643	63642543205	08834164624	08834163997
	30,000	Medium	66261055103	08834164922	63642543210	08834164198	08834164004
	30,000	Soft		08834164641		08834161625	08834163949
3"	20,000	Hard	63642504900	08834164036	63642543220	08834161626	08834163998
	20,000	Medium	66261055105	08834164949	63642543225	08834164113	08834164005
	20,000	Soft		08834164644		08834164626	08834163948
4"	15,000	Medium	66261047581	08834164655	63642543232	08834164135	08834164006
4" TR+	8,000	Medium	66261016581	63642555106			

All quick-change back-up pads have a 1/4" diameter shank. Std. Pkg. = 1

Refer to the end of the Coated Abrasive Quick-Change Discs section for a complete list of back-up pads and mandrels.